

#### **Energy Division**

# **BPTM**

# Raychem heat-shrinkable busbar insulation tubing Voltage class 25 kV, Application Ø 6.5-220 mm

# **Product description**

BPTM is a medium wall, heat-shrinkable tubing which provides insulation enhancement and protection against flashover and accidentally induced discharge. Particularly useful in confined spaces BPTM tubing can be used on both circular and rectangular copper or aluminium busbars. On application of heat the tubing shrinks snugly over the busbar profile ensuring that the required minimum wall thickness is obtained. BPTM tubing can be installed easily during large scale production using an oven or in the field using a gas torch or hot air. BPTM tubing is manufactured from a non-halogen based polymer which has excellent performance in high voltage environments and greatly reduces the noxious and corrosive effects in fire situations.

#### **Applications**

The use of BPTM tubing allows equipment designers the freedom to reduce air spacing between busbars, such as in the manufacture of switchgear cabinets where space is at a premium. BPTM provides flashover protection up to 25 kV.

#### Features/benefits

- Compatible with all other products in the Raychem MV insulation enhancement system
- Excellent flexibility, can be installed on a wide range of curved or bent busbars without cracking or creasing
- High shrink ratio reduces inventory and simplifies product selection
- Exceptional insulation and long term reliability even at high continuous operating temperatures

- Extremely durable, resists damage from solvents, ultraviolet light, weathering, mechanical impact and general wear and tear
- Suitable for indoor and outdoor use
- Excellent anti-tracking properties
- Good thermal emissivity and contact with busbars means no derating is required
- Flame retardant and non-halogen based material reduces flammability and the toxic and corrosive effects in fire situations
- Can be stored indefinitely at temperatures up to 50 °C without loss of performance
- Over 30 years of successful operating experience



#### **BPTM**

### **Clearance reduction**

The tables indicate the clearance reductions which are possible using BPTM tubing. These are derived from BIL, AC withstand, DC withstand and discharge extinction tests. These clearances should not be adopted without testing by the user. Sharp electrodes and unusual geometries may require wider clearances.

# Raychem medium voltage busbar insulation tubing

Round busbars						
٧	Rated oltage kV)	Phase- phase (mm)	ground	IEC 71-2 air clearance (mm)		
_	12	55	65	120		
1	7.5	70	85	160		
	24	95	125	220		
_	36	150	205	320		

Rectangular busbars Rated Phase- Phase-IEC 71-2 voltagephase groundair clearance					
		grounda (mm)			
12	65	75	120		
17.5	85	105	160		
24	115	150	220		
36	200	285	320		

Key product specifications	Test method	Requirement
Thermal endurance	IEC 216	105 °C min.
Accelerated ageing - Tensile strength - Ultimate elongation	ISO 188, ASTM D2671	168 hrs @ 120 °C 10 MPa min. 300% min.
Comparative tracking index	IEC 112, VDE 0303/1	KA 3c
Dielectric strength	ASTM D149, IEC 243	180 kV/cm min. @ 2 mm 150 kV/cm min. @ 2.5 mm 120 kV/cm min. @ 3 mm
Low temperature flexibility	ASTM D2671 Procedure C	No cracking after 4 hrs @ -40 °C
Smoke index	NES 711	Less than 120
Acid gas generation	Raychem PPS 3010 4.23	Less than 1% by weight

Note: For further product specification information see Raychem PPS 3010/04.

#### **Product selection**

BPTM should normally be used on the following busbar r = min. 0.8 mm

sizes





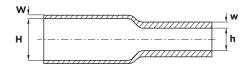
Product size	Rectai	ngular bars (mm)		Round bars D (mm)		
	min.	max.	min.	max.		
BPTM 15/6	12	18	6.5	12		
BPTM 30/12	22	38	13.5	25		
BPTM 50/20	36	65	22	43		
BPTM 75/30	55	95	33	63		
BPTM 100/40	70	130	44	86		
BPTM 120/50	90	165	55	105		
BPTM 175/70	125	235	80	150		
BPTM 205/110	200	276	127	190		
BPTM 235/130	235	315	150	220		

#### **Technical reports**

UVR 8019 - (Rev 1) Qualification report of BPTM tubing UVR 8016 - Testing of BPTM dust pick-up and comparison of BPTM cleaning techniques

UVR 8091 - Production-scale installation of BBIT/BPTM UVR 8122 - Resistance of BBIT/BPTM to hydrofluoric acid UVR 8194 - Long term weathering and thermal ageing of BBIT and BPTM tubing

#### **Ordering information**



Ordering description	Inside diam (mm) H min.	eter	Wall thickr (mm) W nom.		UOM: roll of length (m)
BPTM-15/6-A/U-4	15	6	1.1	1.90	30
BPTM-30/12-A/U-4	30	12	1.1	2.20	30
BPTM-50/20-A/U-4	50	20	1.1	2.35	30
BPTM-75/30-A/U-4	75	30	1.1	2.35	20
BPTM-100/40-A/U-4	100	40	1.1	2.35	25
BPTM-120/50-A/U-4	120	50	1.3	2.80	25
BPTM-175/70-A/U-4	175	70	1.3	2.80	15
BPTM-205/110-A/U-4	205	110	1.3	2.80	10
BPTM-235/130-A/U-4	235	130	1.5	3.10	20

Note: W, H = as supplied w, h = after free recovery. Maximum longitudinal change after free recovery: +5% -10%. Maximum eccentricity (as supplied): 40%, (after free recovery) 75/30 10% 100/40 15%. Fit the larger size of BPTM if two sizes fit the required application.

Installation instructions EPP 0618 5/96 and Material Safety Data Sheet available on request.

All of the above information, including drawings, illustrations and graphic designs, reflects our present understanding and is to the best of our knowledge and belief correct and reliable. Users, however, should independently evaluate the suitability of each product for the desired application. Under no circumstances does this constitute an assurance of any particular quality or performance. Such an assurance is only provided in the context of our product specifications or explicit contractual arrangements. Our liability for these products is set forth in our standard terms and conditions of sale. Raychem, TE Logo and Tyco Electronics are trademarks.

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